

Work Order ID 165875

165875

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Friday, September 01, 2017 9:03:31 AM

Item ID: D3407-041BK Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Tow Ring, Black Sandtex
 Start Date: 9/1/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/21/2017 Req'd Qty: 1.00 *1* Customer:

Reference: Rework

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3407	Rev E

130 Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 0.00

130

Powdercoat
Powder Coating

Memo 0.04

PULL FROM STOCK
1 X D3407-041 B 14/23/16

SCUFF LIGHTLY

REPOWDERCOAT BLACK SANDTEX

M 136370
 Mask Threaded Section
 START TIME: 10:15
 OVEN TEMPERATURE: 300?
 FINISH TIME: 10:45

1 φ. 1709-8 34 9-89

140 QC3- Inspect Part Finish 0.00

140

QC
Quality Control

Memo 0.02

DAS
30
9-89

11

SEP 11 2017

Work Order ID 165875***165875***

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Item ID: D3407-041BK**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Tow Ring, Black Sandtex**Start Date:** 9/1/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 9/21/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150 Identify as per dwg & Stock Location: St 53u 0.00***150***Packaging **Memo** 0.10

Packaging

1 SEP 11 2017 DAS 6 9-89

160 QC21- Final Inspection - Work Order Release 0.00

160QC **Memo** 0.01

Quality Control

17/9/13 DADAS
21
9-89

SEP 12 2017

Picklist Print

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Friday, September 01, 2017 9:08:56 AM

Work Order ID: 165875

165875

Parent Item: D3407-041BK

D3407-041BK

Parent Item Name: Tow Ring, Black Sandtex

Start Date: 9/1/2017

Required Date: 9/21/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A05.10.14New issueKJ/EC
IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3407-041 *D3407-041* Tow Ring		Manufactured	No				Each	1.0000		1			
									**	B142316			

Location

Loc Qty

Loc Code

st530

1

159443

1